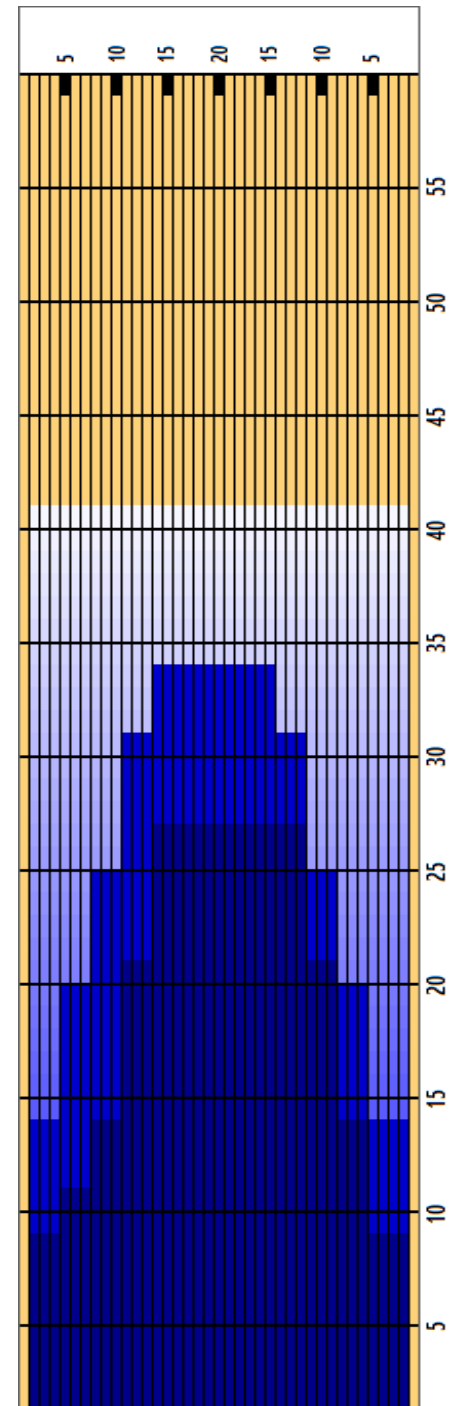


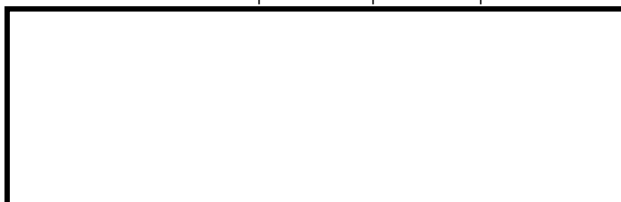
Oil Pattern Distance	41	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	18.6 mL	Reverse Oil Total	11.5 mL	Volume Oil Total	30.1 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	3	A	222	0.0	9.9	9.9	11100
2	5L	6R	1	14	3	A	30	9.9	11.8	1.9	1500
3	8L	6R	1	18	3	A	27	11.8	14.3	2.5	1350
4	11L	9R	3	18	3	A	63	14.3	21.9	7.6	3150
5	14L	12R	2	18	3	A	30	21.9	27.0	5.1	1500
6	2L	2R	0	18	3	A	0	27.0	32.0	5.0	0
7	2L	2R	0	22	3	A	0	32.0	36.0	4.0	0
8	2L	2R	0	30	3	A	0	36.0	41.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	34.0	-7.0	0
2	14L	15R	1	22	3	A	12	34.0	30.9	-3.1	600
3	11L	12R	2	22	3	A	36	30.9	24.7	-6.2	1800
4	8L	9R	2	18	3	A	48	24.7	19.6	-5.1	2400
5	5L	6R	2	18	3	A	60	19.6	14.5	-5.1	3000
6	2L	2R	2	14	3	A	74	14.5	10.6	-3.9	3700
7	2L	2R	0	14	3	A	0	10.6	0.0	-10.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.24	1.38	1.03	1.02	1.31	2.29

